



# saunum

**Saunum Air Perfect**

Heater with a sauna room heat equalizer

V\_26\_1.1



## THE BEST SAUNA EXPERIENCE TO HAVE!



*I am very glad that you have invested in the Saunum device, and I believe that our innovative technology will offer you a wonderful and extraordinary sauna experience.*

I have a degree in thermal engineering and come from the Southern Estonia, where my love for saunas began. The special feature of local historic smoke saunas is the lower temperature and higher humidity level than, for example, a classic Finnish sauna. In ordinary saunas, the stone volume of the sauna heater is generally small. Such an arrangement can cause a sudden, burning hot steam and an extremely uneven temperature, where your head and shoulder level is really hot, but your feet are left cold. Such an experience can be quite unpleasant and may cause headaches and lead to body stress. However, in ancient smoke saunas and Native American saunas, the stones were first heated during the day. Then the heat stored in the stones was used to cleanse the body and create a truly enjoyable sauna experience.

Inspired by the experience of a smoke sauna, I wanted to create an innovative solution that combines the best features of an authentic sauna with modern technology; enabling a pleasantly mild and relaxing sauna experience without painfully scorching steam. For that, however, I had to solve the problem of how to achieve an even temperature, at both the head and foot levels. My development work was supported by research done alongside Tallinn University of Technology,



in which we analysed the thermal stratification and air movement in the sauna room. Saunum was born in cooperation between scientific thinking and technological innovation.

Saunum's unique patented mixing system of air layers captures the hot steam that rises under the ceiling of the sauna room, mixes it with the cooler air from the surface of the floor, and directs the milder steam back evenly. This makes for an enjoyable, unaggressive heat. You can sit in the sauna for a longer time, and enjoy a sweat and a deep cleanse without feeling tired. The stone volume of our heaters is significantly larger than most widely used sauna heaters, which is the reason for the especially pleasant indoor climate with long and soft steam.

A moist steamy sauna, a therapeutic salt sauna, or a healthy aroma sauna – all of these functions are available on Saunum's devices to create a truly relaxing sauna experience. When using Himalayan salt spheres in our device, salt ions that are beneficial to skin and respiratory tract evaporate and the steam circulates these into the air. Adding a sauna aroma system that blends steam and healthy aroma oil creates an even more enjoyable sauna environment.

Saunum's sauna devices are suitable for both adults and children.

**Have a pleasant sauna!**

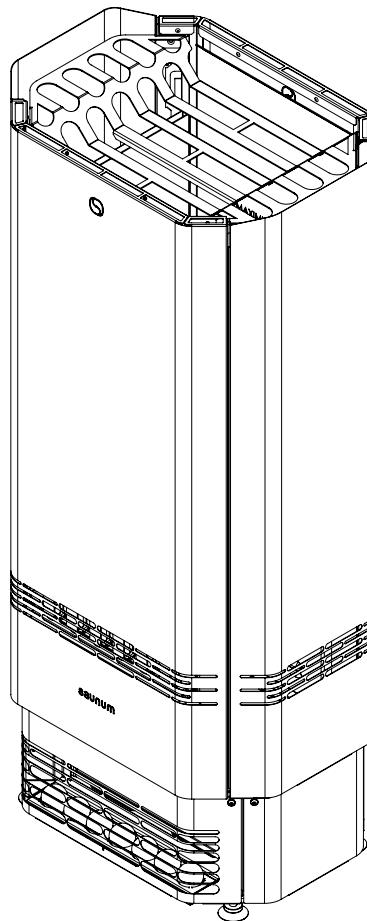
Andrus Vare  
The creator of Saunum



Product completeness	8
Heater sizing	9
Working principle	10
<b>BEFORE THE INSTALLATION</b>	
Sauna sizing and heater selection	12
Sauna room ventilation	13 - 15
<b>INSTALLATION</b>	
Safety information	16 - 17
Safety distance	18 - 20
Unpacking	21
Electrical connections	22 - 25
Control panel	26
Temperature sensor	27 - 28
Installation instructions	28 - 29
Loading stones	30 - 32
Use of himalayan salt	33
<b>DIRECTION FOR USE</b>	
Ladling water on the heater	34
Heating the sauna room	35
Using the sauna climate device	35
Adjusting the temperature	36
Warnings	37
Solving problems	38 - 39
Thermal cut off	40
Maintenance	41
Element replacment	42 - 44
Warranty	45
Installation report	46



Read all of the instructions for use carefully and thoroughly **before using the device** and keep them in a safe and easily accessible place for future reference.





Saunum **congratulates you** on choosing a heater with an innovative saunaroom indoor Heat Equalizer!

### HOW TO USE SAUNA

Enjoying Sauna has relaxing effect. It should never be a source of stress.

Having the best Sauna experience is individual. While using Sauna it is good to have as little clothing as you feel comfortable.

Go to steam room when it has reached your target temperature (see page 35). When you have target temperature use dedicated Sauna ladle with hot water - around 6 to 7 oz at once - by pouring it on hot stones (see page 34).

Use always hot water, cold water will fragment stones quicker.

Or you can install an automatic water spraying system AutoLeil. This will raise the humidity in steam room and gives sensations of hotness.

With the Saunum climate device, use the ventilation mode to evenly distribute steam between the top and bottom layers of the room.

Sweating is perfectly normal in sauna. By using Saunum Air IQ control panel you can always pre-set or manually change temperature, humidity (by throwing water on hot stones) and Saunum climate device ventilator speed to find best settings you enjoy the most.



These installation and operating instructions are intended for the sauna owner, maintenance personnel, and the electrician responsible for installing the Saunum Air Perfect heater with an in-built Climate Equalizing System (hereinafter referred to as the "climate device").

After installation, the instructions must be handed over to the owner or maintenance provider.

Before using the heater, carefully read the installation and safety instructions.



**If the heater has been transported or stored at low temperatures, allow the device to acclimatize to room temperature before installation or connection to the power supply.**

Exposure to ambient temperatures below 23 °F / -5 °C may activate the overheat protector, even if the heater has not been used. In such cases, the heater must be brought into a warm environment and allowed to warm up before installation or commissioning.

The overheat protector can be reset only after the temperature of the device has risen sufficiently (see p.42).

The Saunum Air Perfect is intended for heating the sauna room at 140–194 °F (60–90 °C) and for leveling the sauna room climate during steaming.

**Please note! The heater with the climate device must not be operated in temperatures exceeding 194 °F/90 °C!**



**Do not use the Saunum Air Perfect for any other purposes!**



**The installer is responsible for verifying compliance with local building codes and structural requirements.**

**NOTE: To ensure the longevity of the device, make sure that the temperature of the sauna room at the height of the lower part of the device does not exceed 176 °F (80 °C). If it is exceeded, the thermal protection will be applied and the fan will stop; the fan will start running again if the temperature drops below the fuse limit of application.**

The manufacturer is not responsible for any malfunction caused by an overrun of the authorized operating temperature.

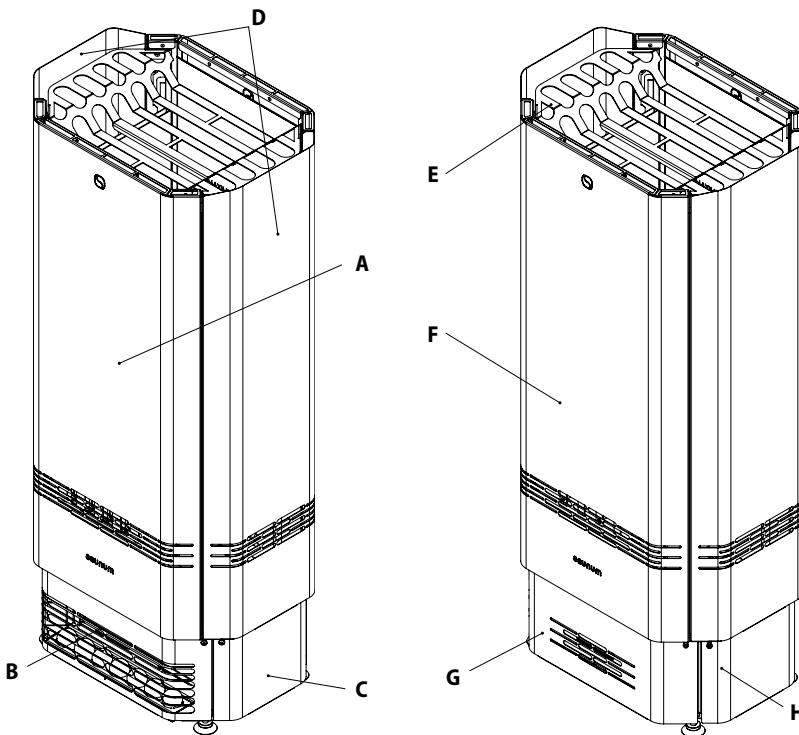
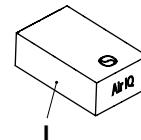
**Saunum Air Perfect is designed to operate exclusively with the Saunum Air IQ control system.**



## PRODUCT COMPLETENESS

All parts of the product are supplied in single package.

**I** - Air IQ control panel, temperature sensor, cables, Himalayan salt spheres set.



**A** - Front panel

**B** - Bottom front panel (air outlet grille)

**C** - Panel covering the electrical connection

**D** - Side flues

**E** - Stone basket top grille

**F** - Rear panel

**G** - Panel covering the controller Air IQ

**H** - Panel covering the electrical motor

**Elements that are not part of the climate device package:** safety barrier, bottom air deflector, power supply cables and stones.

## HEATER SIZING

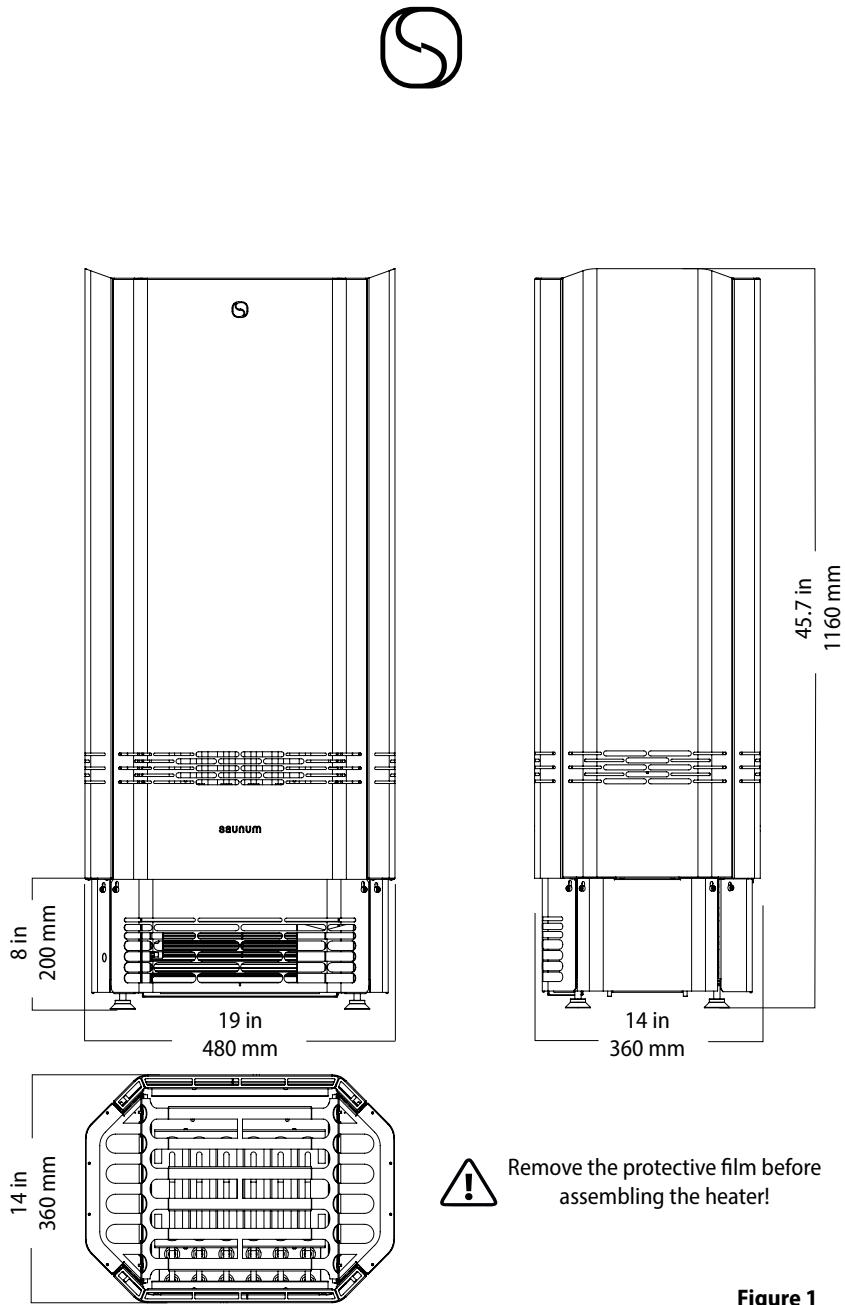
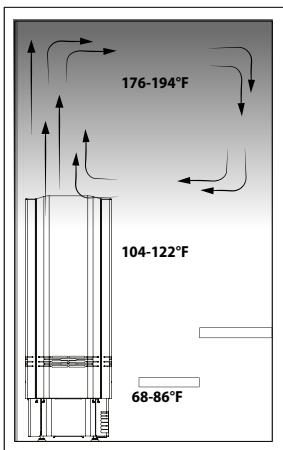


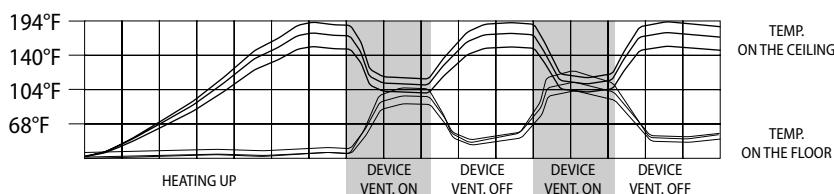
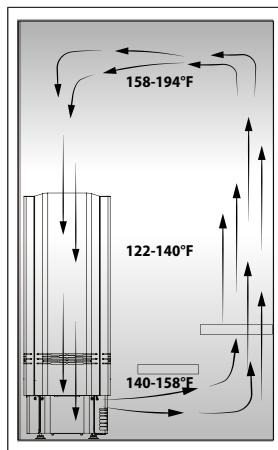
Figure 1



The image below shows the operation of the Saunum device during heating, with the target temperature range of 176–194°F (80–90 °C), the ventilator turned off. When water is poured onto the hot stones in a traditional sauna, the resulting steam rises to the upper layers of the sauna room, creating an unpleasant scorching effect.



The image below illustrates Saunum climate device state when ventilator is working. Saunum is designed to allow pouring water on the hot stones while the built-in fan distributes the steam evenly throughout the sauna, ensuring a balanced and enjoyable sauna experience.





# BEFORE THE INSTALLATION

## BEFORE THE INSTALLATION

The installation of the Saunum Air Perfect must be performed by a certified electrician following The National Electrical Code (NEC) and local building codes.

Ensure that the heater is at normal ambient temperature at the time of electrical connection.

The connection of the device must be performed in a stable location with a cable that meets the temperature conditions.

The required over-current breaker sizes and the connection cables dimensions are provided by a certified electrician following NEC and local building codes.

**Before starting the installation work, read the installation instructions and observe the following:**

- The power and type of the heater are suitable for the given sauna room. The recommended sauna room volume is given in **Table 1** (see pages 16–17).
- At the installation site of the sauna climate device, the minimum safety distances given in **Table 1** (see pages 16–17), measured from the heater housing, are guaranteed.
- The dimensions of the device are shown in **Figure 1** (see page 9).
- It must also be ensured that the upper edge of the air output is lower than the lower edge of the bench.
- There must be no obstructions in front of the air output. The air flow must be able to flow freely across the sauna room.
- The device works most efficiently when its hot air intake cap is installed against the ceiling of the sauna room and the air is blown under the bench.
- Safety distances must be complied with unconditionally, as failure to do so may result in a fire hazard.



## SAUNA SIZING AND HEATER SELECTION

Proper heater performance depends not only on the sauna room's volume, but also on how the room is constructed and insulated. This section explains how to prepare the sauna space and how to calculate the correct heater size for optimal operation and comfort.

### Preparing the Sauna Room

Before installing the Saunum Air Perfect, the sauna must be properly insulated and prepared.

Poorly insulated walls and ceilings can result in long heating times and energy inefficiency.

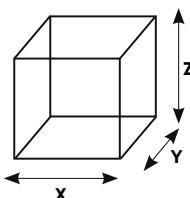
**Note: The minimum room height required for the Saunum Air Perfect unit is listed in Table 1 (pages 16–17).**

Follow the steps below to determine the correct heater power for your sauna room:

### 1. Measure the Room Volume

Calculate the basic sauna volume:

$Y$  (length)  $\times X$  (width)  $\times Z$  (height) (in feet)  
Result is the base volume in cubic feet ( $\text{ft}^3$ )



**Figure 2**

### 2. Adjust for Non-Insulated Wood Construction

If the sauna is constructed from logs, planks, or staves (without internal insulation), Multiply the base volume by **1.5**. This accounts for additional heat loss through uninsulated wood surfaces.

### 3. Adjust for Cold Surfaces

For any cold surface materials such as glass, tile, brick, concrete, or stone:

Add  $3.0 \text{ ft}^3$  to the total volume per  $1 \text{ ft}^2$  of such material.

#### Example:

A glass door of  $24 \text{ ft}^2$

$$24 \times 3 = 72 \text{ ft}^3$$

Add this to the sauna volume.

### 4. Determine Total (Effective) Sauna Volume

Add all adjustments to your base volume. This is the final volume to be used for heater selection.

### 5. Choose the Heater Size

Use the final sauna volume to select the correct heater model.

If your volume falls between two heater sizes, choose the larger one for better heat-up time, efficiency, and temperature stability.

#### Example Calculation:

A sauna room has dimensions:

Length = 7 ft, Width = 6 ft, Height = 8.4 ft  
 $7 \times 6 \times 8.4 = 353 \text{ ft}^3$

There is a glass door of  $24 \text{ ft}^2$   
 $24 \times 3 = 72 \text{ ft}^3$

Total volume =  $353 + 72 = 425 \text{ ft}^3$   
 Choose a heater rated for at least  $425 \text{ ft}^3$



## SAUNA ROOM VENTILATION

**This ventilation setup allows Saunum technology to operate at its full potential.**

When installing the heater, make sure the **Air Intake** is positioned close to the heater's air inlet.

**Natural** or with **mechanical** extraction:

The **intake opening** should be located no **higher than 12 inches (30 cm) from the floor**.

The **air intake pipe** should have a diameter of approximately **4 inches (100 mm)**, providing an approximate ventilation area of **12.5 in<sup>2</sup> (80.6 cm<sup>2</sup>)**.

The **air extraction pipe** should have a diameter of approximately **6 to 8 inches (150–200 mm)**, providing a ventilation area of approximately **28–50 in<sup>2</sup> (180–322 cm<sup>2</sup>)**.

**Extraction vents should be installed as far as possible from the heater, at a height of no less than 24 inches (60 cm) and no more than 47 inches (120 cm) from the floor.**

For **mechanical** ventilation:

An additional ceiling-mounted air intake may be installed. This intake is **optional**, but **must be equipped with a check valve** to prevent backflow. A fan may be used to supply fresh air through this intake if required.

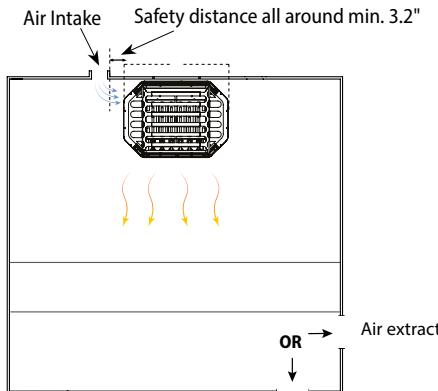


Figure 3

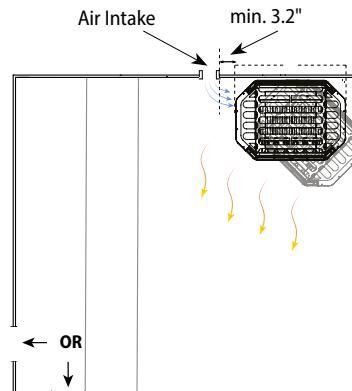


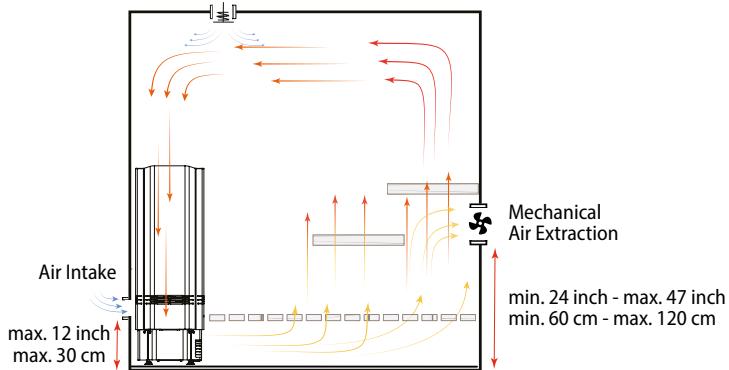
Figure 4



**Recommended for better fresh air mixing in Saunum climate device.**

Optimal placement of ventilation openings for **mechanical ventilation**:

\* Optional ceiling air intake with check valve (passive or motorized)

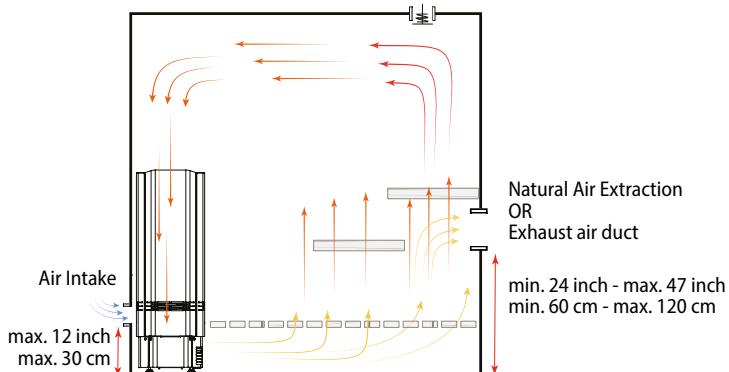


**Figure 5**

\* The ceiling air intake may function passively or include a fan in mechanical ventilation setups. A fan is not required.

Optimal placement of ventilation openings for **natural ventilation**:

Air Extraction for drying. To be used only when the sauna is off.  
Normally closed



**Figure 6**



### **The air in the sauna room must be changed at least six times an hour.**

This requires approximately X CFM (cubic feet per minute) of airflow, depending on the size of the sauna room.



### **Air intake ventilation in a sauna room is mandatory.**

Install the air intake vent under or next to the Saunum climate device. The **air intake pipe** must have a diameter about **4 in (100 mm)**.



### **Air output ventilation in the sauna room is mandatory.**

Install the air extraction higher than intake and as far as possible from the Saunum Air Perfect unit. The **air output pipe** must be twice the diameter of the air intake pipe (approximately **6 in to 8 in (150–200 mm)**).



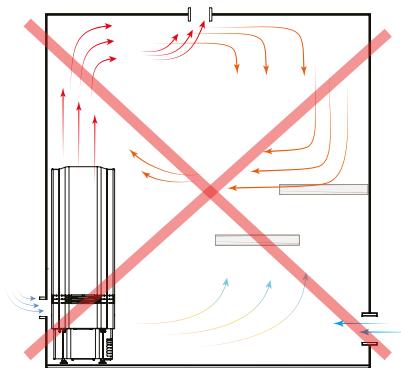
### **Incorrect ventilation layout.**

In this setup, the exhaust openings are positioned lower than the intake, and the ceiling vent remains open without a check valve.

This configuration disrupts proper warm air circulation and causes excessive heat loss, reducing the sauna's efficiency.



### **Do not install ventilation this way — it is ineffective and should be avoided!**



**Table 1**

DEVICE	WATTAGE	VOLTAGE	PHASE	AMPERAGE
Air Perfect 7 (TYP60C07)	6900	240	1	28.75
Air Perfect 10 (TYP60C10)	9900	240	1	41.25



**Do not connect the heater to the power and/or utilities via a GFCI breaker!**

DEVICE	ROOM SIZE	MIN. CEILING HEIGHT
Air Perfect 7 (TYP60C07)	210 - 350 ft <sup>3</sup> / 6-10 m <sup>3</sup>	77 inch/1960 mm
Air Perfect 10 (TYP60C10)	318 - 565 ft <sup>3</sup> / 9-16 m <sup>3</sup>	77 inch/1960 mm



CIRCUIT BREAKER	WIRE FROM ELECTRICAL PANEL TO HEATER TERMINAL
40	(2) #8 + N + G
50	(2) #6 + N + G



**Min 90 °C, copper wiring**

MIN. SAFE DISTANCE FROM THE TOP OF THE STONES TO CEILING	MINIMUM SAFE DISTANCE FROM THE HEATER	MIN. SAFE DISTANCE FROM FAN OUTPUT
31.5 inch/800 mm	3.2 inch/80 mm all around (A, B)	20 inch/500 mm
31.5 inch/800 mm	3.2 inch/80 mm all around (A, B)	20 inch/500 mm



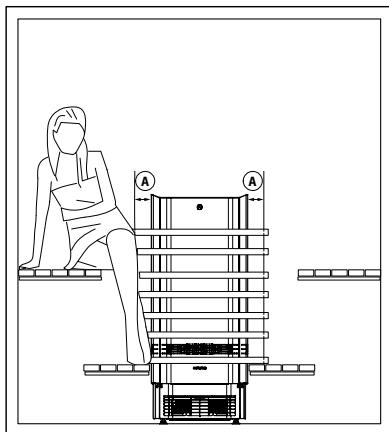
## SAFETY DISTANCES

The recommended installation location of the Saunum Air Perfect within the sauna room must comply with the specified minimum safety distances to ensure safe and efficient operation.

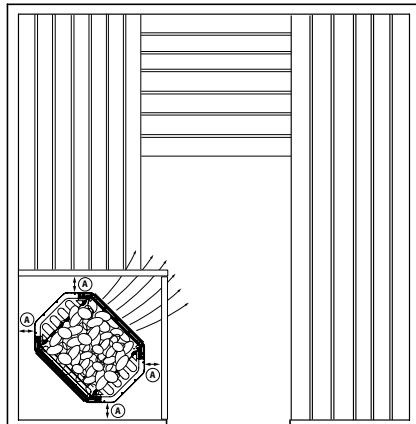
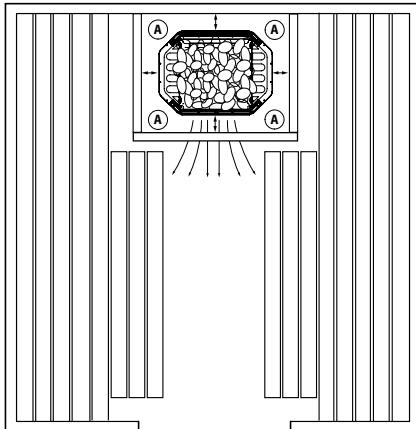
### Minimum Safety Distances

Safety distance all around the device:

3.2" (8 cm)



**A** safety distance all around min. 3.2"



### NOTE!

Is indicative and only illustrates the possible situation in the steam room of the sauna, how there should be no obstacles in front of the climate device air outlet.



If the Saunum Air Perfect is installed into the floor, make sure that the floor surface does not block the air outlet and allows free airflow throughout the sauna room.

### Installation Height

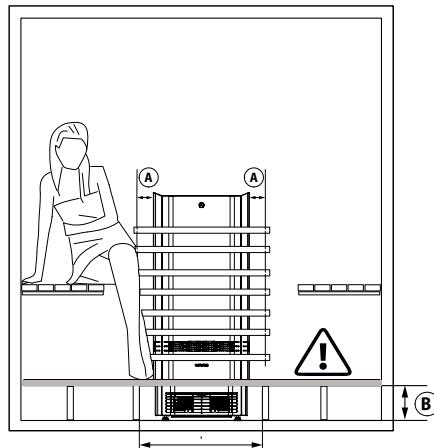
The device can be partially recessed into the floor or a bench.

The installation height must be 7"-31.5" (18–80 cm), measured from the device bottom to the floor or bench surface.

The surrounding structure may cover the lower part of the unit within this range, provided the air outlet remains unobstructed.

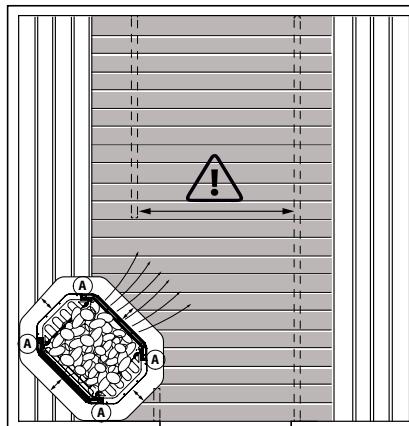
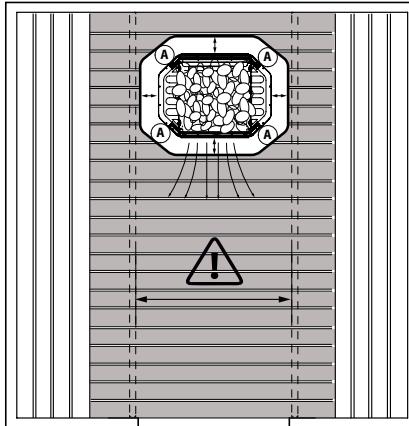
If installed in a wooden floor, leave ventilation gaps between planks for proper airflow.

**The minimum gap between the floor planks must be  $\frac{1}{4}$  inch (6 mm).**



**A** safety distance all around min. 3.2"

**B** min. 7" max. 31.5"



#### NOTE!

Is indicative and only illustrates the possible situation in the steam room of the sauna, how there should be no obstacles in front of the climate device air outlet.

# BEFORE INSTALLING

ENG



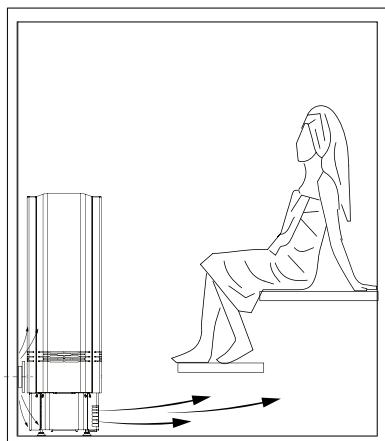
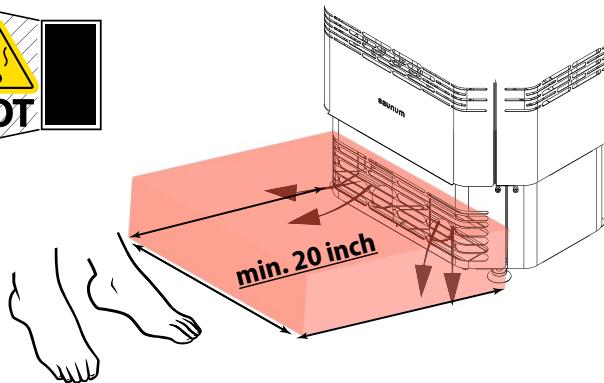
**Do not keep your feet or any body part closer than 20 inches in front of the air output if the fan is operating!**



**Please keep children at least 40 inches away if the fan is operating — sauna steam may cause skin burns!**



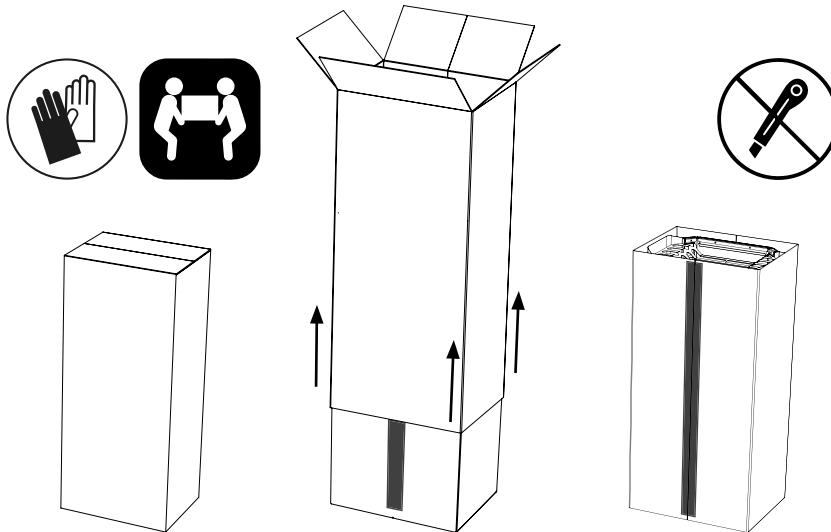
**Do not allow pets in the sauna room while the device is operating!**



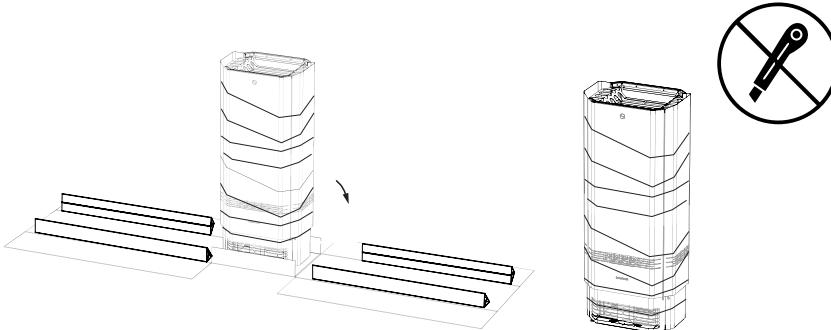
## UNPACKING



**NOTE!** The total weight of the device package is 121 lbs. 2 people are required to transport the package.



1. Remove the top cover of the package by pulling it upwards
2. Remove the mounting tape.  
**DO NOT USE BLADES TO SCRATCH!**



3. Place the device on the preparation area
4. Remove the protective film.  
**DO NOT USE BLADES!**



## ELECTRICAL CONNECTIONS

**The sauna climate device is already equipped with the control device.**

The terminal block is integrated within the heater, located behind the bottom rear panel.

During normal installation and maintenance there is no need to access the controller box.

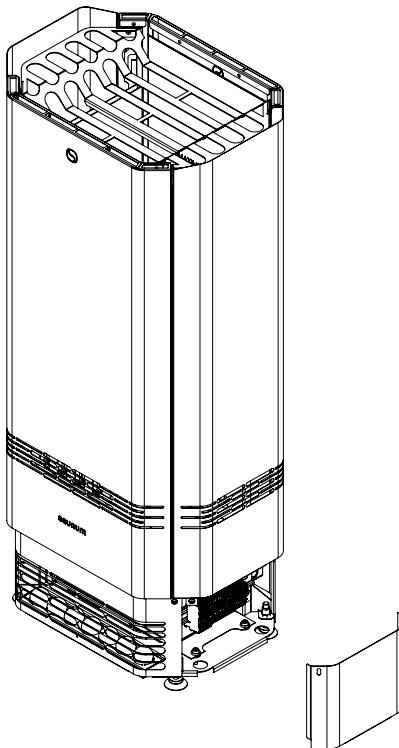
All connections necessary during installation will be made using the cable terminals that are located behind the bottom side panel.

**The heater must be powered from a 240 VAC supply circuit through a control device protected by an over-current fuse, as installed by a qualified electrician in accordance with NEC and local building codes.**

To access the electrical connectors, you need to remove the bottom right side panel. Undo the two bolts fixing the panel and remove the panel.

Do the electrical connections according to the schematic on **page 23**.

Feed the cable through the openings in bottom of the heater near the cable terminals.



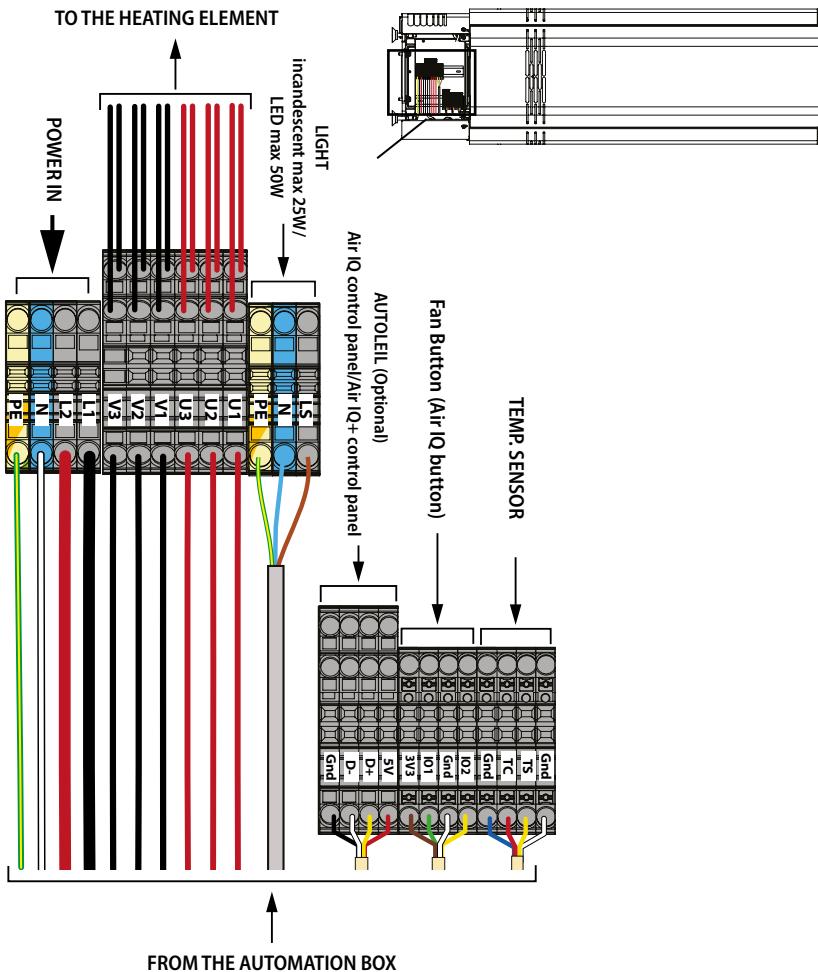
Place the device on the sauna steam room. Open the panel covering for connection.

The terminal layout may vary depending on the device model and/or production version. The manufacturer reserves the right to change the terminal arrangement without prior notice, provided that functionality and electrical characteristics remain unchanged.

# ELECTRICAL CONNECTION



## TERMINAL BLOCK FOR DIN RAIL

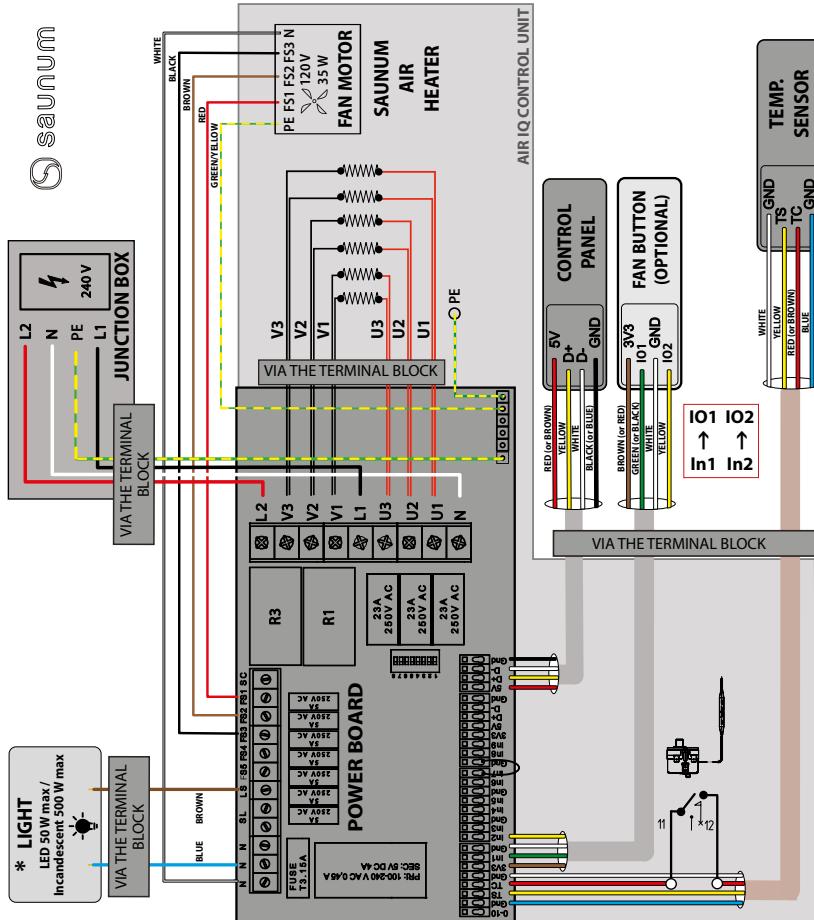




## AUTOMATION BOX

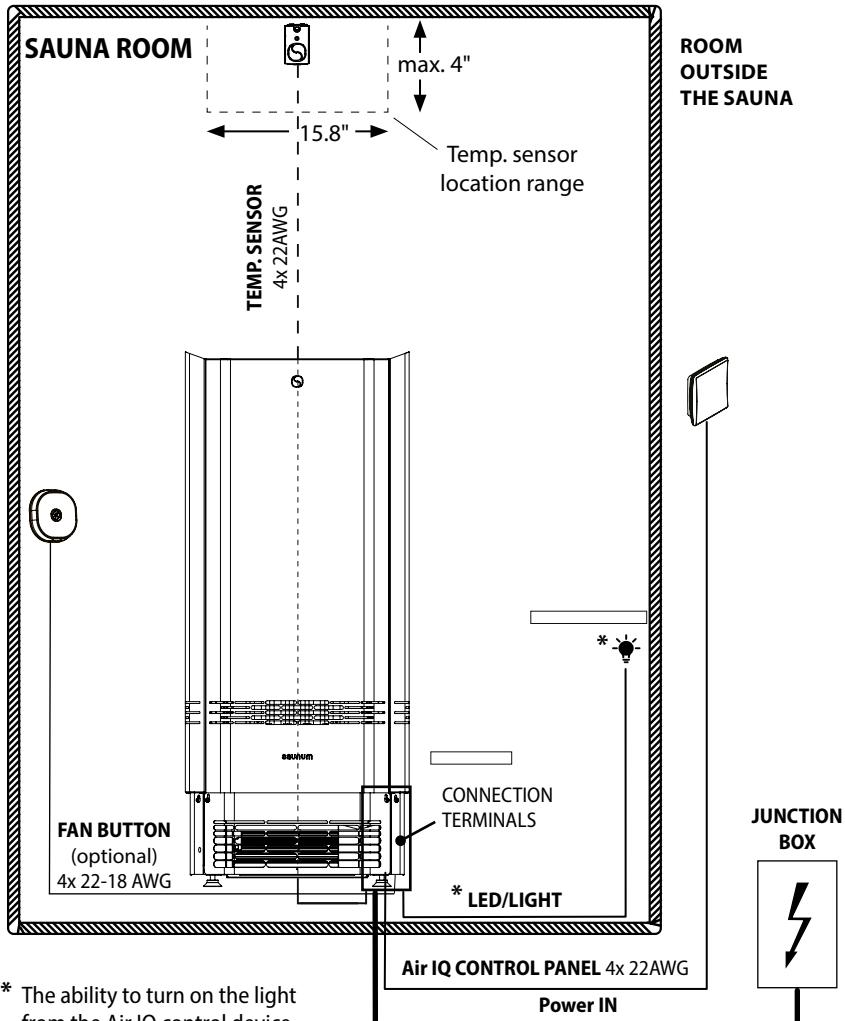
### ! IMPORTANT !

All wiring must be done in accordance with National Electric Code and local building code.



\* LED light power supply (max 50 W) must be equipped with an inrush current limiter.  
 For incandescent light bulbs, the maximum permitted power is 500 W.  
 For loads exceeding 50 W, the circuit must be used for switching purposes only.

# ELECTRICAL CONNECTION



\* The ability to turn on the light from the Air IQ control device. Lighting not included.

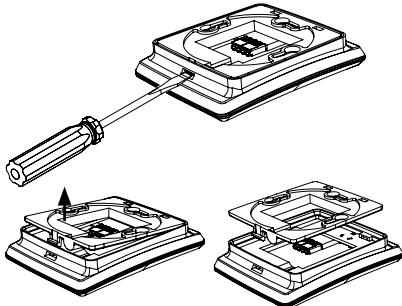


## INSTALLING THE CONTROL PANEL

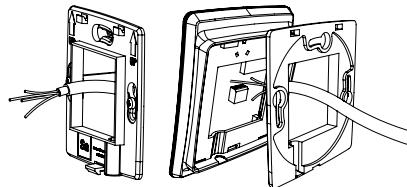
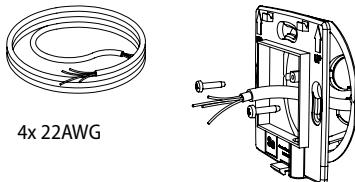
For concealed installation, the data cable can be installed in a protective tube with a diameter of 1/2 in. inside the wall; if this is not possible, it must be installed on the wall surface.

The control panel must be installed on the wall **outside of Sauna Room**, in a place protected from water splashes. Must be installed inside a protective enclosure when used outdoors.

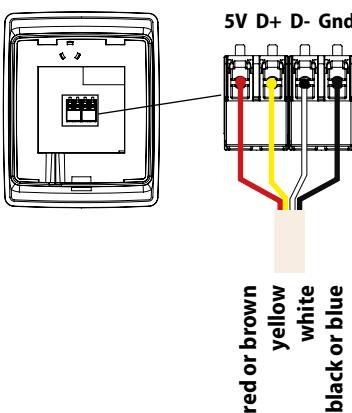
### 1. Remove the wall mount from the device.



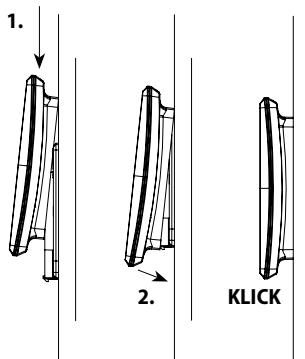
### 2. Thread the data cable through the hole in the wall mount and fasten the wall mount to the wall with screws.



### 3. Connect the data cable to the Air IQ panel connector.



### 4. Press the Air IQ control panel into the wall mount.





## INSTALLING THE TEMPERATURE SENSOR



To install the temperature sensor/overheating protection, proceed as follows.

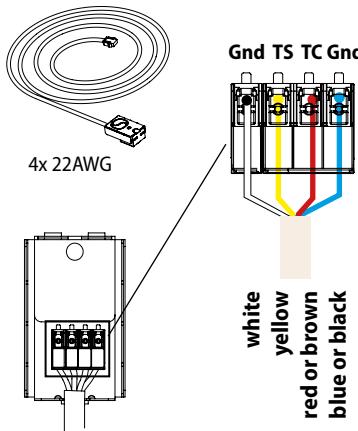
- Connect the cable to the temperature sensor's plugs.
- Screw the temperature sensor onto the wall (see figure).
- The temperature sensor cannot be placed above the heater (see page 28 for details).

Minimum distance from ventilation, window and/or door is **20 in.**

The airflow near an air vent cools down the sensor, giving the control unit inaccurate temperature readings. As a result, the heater might overheat.

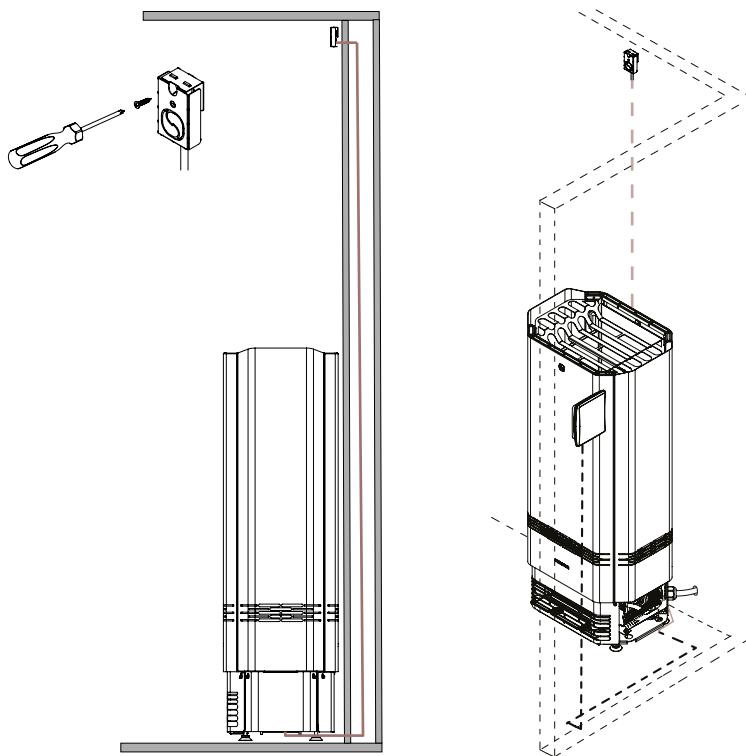
Feel free to contact technical support if assistance is needed.

Email: [technicalsupport@bathingbrands.com](mailto:technicalsupport@bathingbrands.com)  
Phone: +1 (224) 253 5909



**CONNECTING TEMPERATURE SENSOR:**

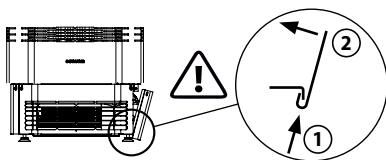
1. For a more aesthetic finish, the cable can be routed inside the wall.
2. Unroll the temperature sensor cable and secure temperature sensor casing with a screw as shown in the figure below.

**CONNECTING AIR IQ CONTROL PANEL:**

## INSTALLATION INSTRUCTIONS



3. Place back the electrical connection cover plate



4. Fill the stone basket with stones like shown  
page 30-31



BEFORE LOADING THE STONES  
REMOVE THE HEATING ELEMENTS PROTECTION  
PADDING FROM THE STONE BASKET AND  
MAKE SURE THAT THERE ARE NO EXTRANEous  
OBJECTS LEFT IN THE STONE BASKET!

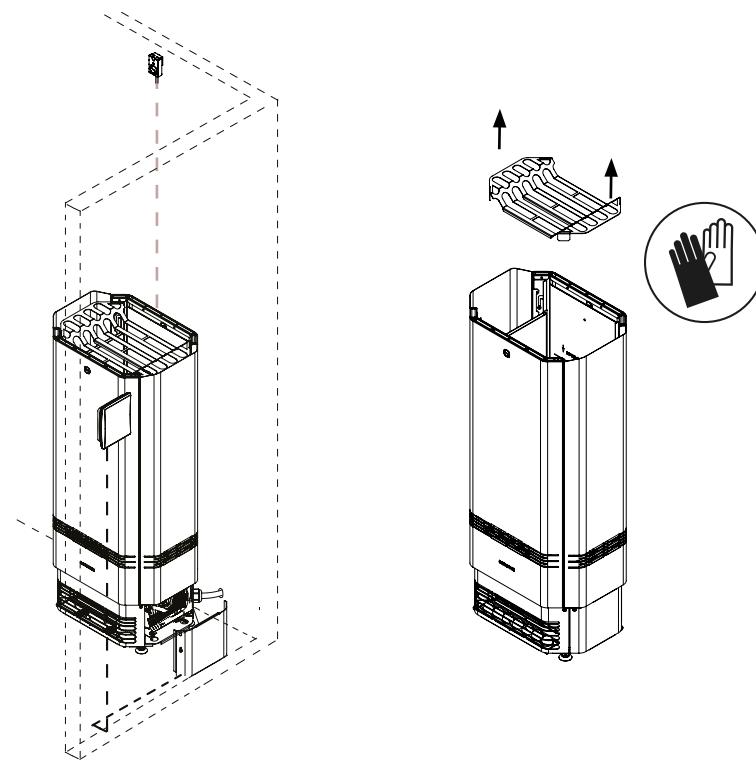


Figure 7

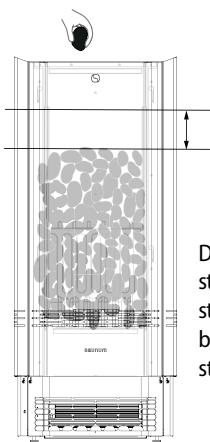


### LOADING THE STONES:

**IMPORTANT!** The stones used should be rounded and have a diameter of approximately 2–4 inches (5–10 cm). Approximately 110–120 lbs (55–60 kg) of stones are required for proper operation of the device.

1. Place the climate device in the sauna room, making sure that all safety distances are met (**Table 1** page 16-17, and see page 18-19) and that the device is installed securely.
2. Remove the stone basket top grille by pulling it upward (**Figure 7**). Remove the padding from the heaters!
3. Fill the stone basket by hand with heater stones up to the openings of the air ducts (6"-8") as shown in **Figure 8**.

**Do not place stones between or around the heating elements!**



Do not force the heater stones. Stack the heater stones so that air passes between them. Start by stacking larger stones.

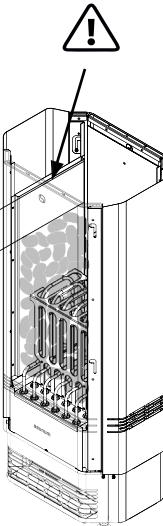


Figure 8

**Do not pour heater stones into a stone basket!**

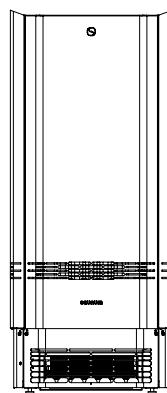
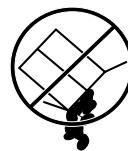


Figure 9

# LOADING THE STONES



**Do not drop any stone inside of the both side flue (Figure 10)!!!**

**If this happened the stones fall into the fan chamber and damage the fan!!!**

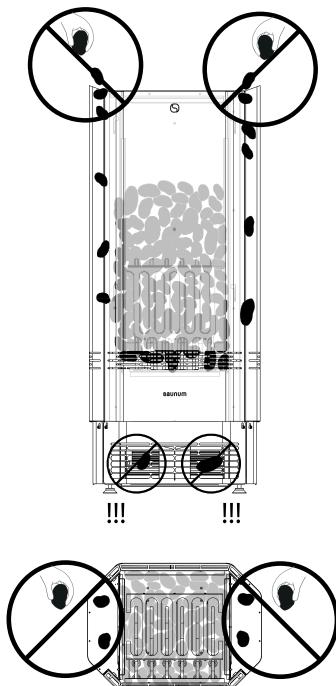


Figure 10

## LOADING THE STONES:

4. Place back the stone basket top grille and add 1-2 layers of stones so that air can pass through the top grille and stones freely (Figure 11 & 12).

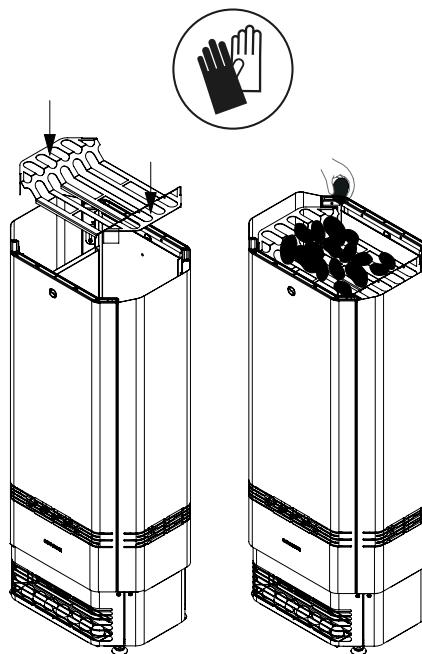


Figure 11



**If heater stones have got into the fan, it is FORBIDDEN to start the fan of the device before the stones have been removed!!!**

# LOADING THE STONES

ENG

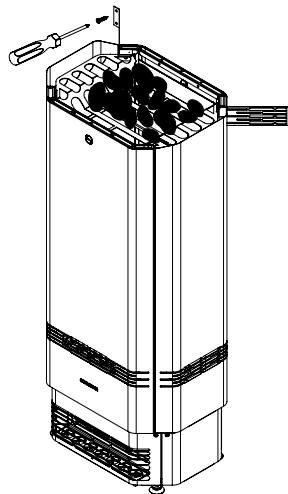
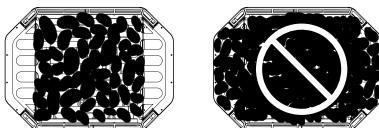
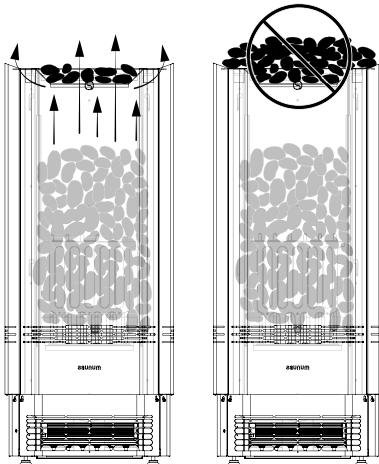


**Do not pile heater stones on the upper stone basket in such a way that they prevent air from moving freely (Figure 12)!!!**

**Too many heater stones significantly affect the overheating of the device and the operation of the fan.**



**Do not cover the upper air intake openings of the flue (Figure 12).**



**Secure the device with safety brackets on the wall with screws.**

Figure 12

Figure 13

# LOADING THE SALT SPHERES



The sauna climate device comes with Himalayan salt spheres.

**The use of salt spheres in the device is optional and does not affect the main function of the device.**

To use the salt spheres, they must be installed in the sockets between the air outlet grille and the fan. Make sure that the salt spheres are correctly placed in their individual slots and do not obstruct the fan rotation.

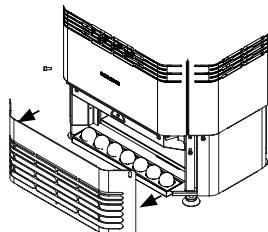
To install or remove the salt spheres, unbolt the bottom front panel and place the salt spheres in their sockets. When replacing old salt spheres, it is recommended to rinse the salt ball tray. After installing or removing the salt spheres and before reposition the bottom front panel place back to the previous position the air deflector to.

**The sauna climate device may only be used with the front panel in place!**

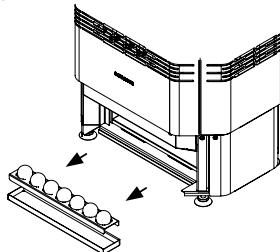
Do not use/start the device if the salt spheres get into the fan housing!

The use of third-party salt spheres is not covered by the device warranty.

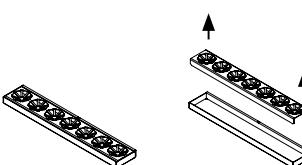
1.



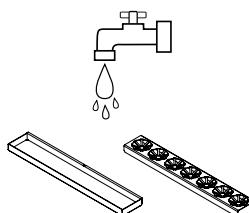
2.



3.



4.





## LADLING WATER ON THE HEATER

The air in the sauna becomes dry as it heats up. Therefore, it is necessary to create steam to achieve a suitable level of humidity. The effects of heat and steam on people are different. When testing the different settings of the Saunum Air Perfect, you will find the most suitable combination of temperature and humidity.

**The volume of the sauna ladle should not exceed 6 - 7 fluid oz. When throwing water, the amount of water should not exceed 6 - 7 fluid oz, because by pouring too much water on the stones at once, some of it may be sprayed outwards in splashes of boiling water.**

Make sure that people are at a safe distance from the heater when creating steam!

**Hot steam and water splashes cause skin burns.**

Only fragrances specially designed for sauna may be used in the water. Follow the instructions on the package.

### WATER QUALITY REQUIREMENTS

The water used for ladling onto the heater must comply with domestic water quality standards.

To prevent corrosion, scaling, and damage to the heater components, ensure that the water does not exceed the maximum concentration of impurities listed below.

Water properties	Effect	Maximum impurity level
Organic impurities	Colour, taste, precipitates	12 mg/l
Iron concentration	Colour, odour, taste, precipitates	0.2 mg/l
Manganese (Mn) concentration	Colour, odour, taste, precipitates	0.10 mg/l
Hardness (main substances: magnesium (Mg) and calcium (Ca))	Precipitates	Mg: 100 mg/l, Ca: 100 mg/l
Chloride-containing water	Corrosion	Cl: 100 mg/l
Water electrical conductivity	Corrosion, faster electrochemical reactions	3000 µS/cm



**Do not use chlorinated water, seawater, water containing arsenic or radon. Such water poses a health risk and causes rapid corrosion of metal components.**



**Do not pour water into the air flue or ventilation openings of the sauna climate device (Figure 14)!**

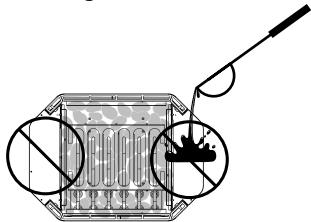


Figure 14

A small amount of water drops in the flue is normal and does not affect the operation of the device (Figure 15).

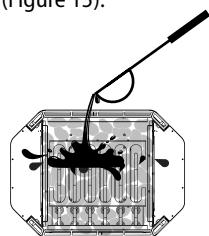


Figure 15

## HEATING

### THE SAUNA ROOM

Before using the Saunum Air Perfect for the first time, make sure that:

- the electrical connections meet the requirements
- the supply voltage corresponds to the nominal ratings allowed for the Saunum Air Perfect
- the grounding (GND) is in working order
- the attachments of the sauna climate device housing are in order

- the Saunum Air Perfect is properly attached to the wall
- the over-current fuses are in working order
- the fan rotor rotates smoothly
- no tools or materials are left inside the housing after mounting the device.

When switching the Saunum Air Perfect on, check:

- airflow direction – air must be drawn in through the upper opening and discharged through the lower opening
- that there is no vibration or excessive noise when the fan is running.

When the Saunum Air Perfect is switched on for the first time, the heating elements and the stones will emit an odor. The sauna room must be properly ventilated to remove the anticipated initial smell.

Presuming proper insulation of the room and that the power of the heater is suitable for the sauna size, it takes 45–90 minutes to reach the desired temperature.

The stones are usually heated to proper temperature for water usage at the same time as the sauna room. Turn the Saunum Air Perfect fan on just before entering the sauna room; this will help prevent the sauna bench from overheating and using excessive energy.

**Saunum's recommended temperature for sauna operation is 140°F to 194°F.**



## USING THE SAUNA

### CLIMATE DEVICE



Before switching on the Saunum heater, make sure that no objects or items have been left on or inside the heater.

The operating time of the Sauna Air Perfect climate device can be adjusted using the Air IQ control panel or, if available, through a connected smart control system.

- Do not connect the device directly to mains power. Connection must be made through the control unit according to the wiring diagram.
- The Saunum Air Perfect must not be used if the components of its housing have been removed and/or the wiring diagram has been changed.
- Children should not be allowed to access or play with the Saunum Air Perfect.
- When switching the Saunum Air Perfect on or off, refer to the Air IQ user manual.



After using the sauna, make sure that the Saunum Air Perfect is switched off.

## ADJUSTING THE TEMPERATURE



During Initial heat up the Saunum Air Perfect air-circulation fan must remain switched off.

This will allow the sauna room to heat up faster and the bench will not get too hot during the warming process. To find the right setting, start testing at the lowest temperature and lowest airflow rate. If the temperature becomes too high while in the sauna room, reduce the target temperature in the sauna room.

## REGULATION OF THE SAUNA CLIMATE

Set the fan speed on the Air IQ control panel to the desired level according to the control unit Air IQ user manual. There are 3 levels available.

Fan speed must be preset or it can be changed once the target temperature is reached.



## WARNINGS

- Staying in the sauna room for a long time raises your body temperature, which may be dangerous to your health! Do not touch the hot heater – the stones and the outside of the heater may burn you!
- Do not allow children, disabled or sick people into the sauna room without supervision!
- Consult a doctor about medical contraindications to steam!
- Consult a doctor about medical contraindications to salt treatment!
- Make sure you are not allergic to salt treatment. Saunum is not responsible for the side effects of salt treatment!
- Consult a pediatrician or family doctor about the presence of children in the sauna room!
- Be careful when moving in the sauna room, as the bench and the floor may be slippery!
- Do not go to the sauna under the influence of alcohol, drugs, or narcotics!
- Do not sleep in the hot sauna room!
- Sea air and humid climates may cause an iron oxide layer (rust) on the metal surfaces of the heater!
- Ensure proper ventilation in the sauna room. Saunum is not responsible for possible salt corrosion of equipment and machinery. If necessary, consult a ventilation specialist.
- Do not hang towels and clothes to dry in the sauna room – this may cause a fire hazard!
- The device is designed for sauna use, but excessive moisture or improper ventilation may still damage the electrical equipment!
- There must be no obstructions closer than 20 inches (50 cm) in front of the fan opening!
- Sauna users must not keep their feet or other body parts closer than 20 inches (50 cm) in front of the fan!
- Do not cover the device. A warning label shows this to prevent fire or injury.



**Please note. The electric heater requires a control unit and stones.**

Do not leave the fan of the sauna climate device running when you are not in the sauna room – this will cause an excessive energy consumption, and the sauna bench will become too hot!



**⚠ Contact a qualified sauna service specialist to perform maintenance. In the case of any disturbances in the operation of the Saunum Air Perfect, stop use of the device immediately and have the device inspected by a person authorized by Saunum.**

**THE SAUNUM AIR PERFECT IS NOT HEATING OR BLOWING AIR. ENSURE THE FOLLOWING:**

- That the heater breakers and fuses are in working order.
- That all wiring is properly connected.
- That the Saunum Air Perfect is switched on.
- That the target temperature has been set and reached.

**THE SAUNA ROOM HEATS UP TOO SLOWLY. THE WATER LADLED OVER THE STONES COOLS THEM DOWN QUICKLY.**

- Make sure that the air circulation fan of the Saunum climate device is switched off during sauna room heating.
- Make sure that the breakers and fuses of the Saunum Air Perfect are in working order.
- Increase the selected temperature on the control panel.
- Make sure that the power output (kW) of the heater is sufficient.

- Check the stones. Stones that are placed too tightly, falling down/sinking closer over time, or the wrong type of stone may interfere with the air flow through the heater and therefore reduce the heating speed.
- Make sure that the ventilation of the sauna room is correct.

**THE SAUNA ROOM HEATS UP QUICKLY, BUT THE STONES HAVE NOT REACHED A SUFFICIENT TEMPERATURE. AS A RESULT, WATER THROWN ON THE STONES DOES NOT EVAPORATE PROPERLY AND SIMPLY FLOWS DOWN.**

- Make sure that the power output (kW) of the heater is not too high. If the power of the heater is suitable for the sauna room, it takes 45–90 minutes to reach the desired temperature in a properly insulated sauna room.
- Make sure that the ventilation of the sauna room is correct.

**THE WALL COVERING OR OTHER MATERIAL NEAR THE HEATER BECOMES DIRTY QUICKLY.**

- Observe the safety distance requirements.
- Make sure that no heating elements are visible between the stones. If the heating elements are visible, turn off the device, let the stones cool, and lift them so that the heating elements are completely covered.



Stones placed too sparsely may cause the heating elements to overheat and make the indoor climate of the sauna room uncomfortable and may cause a fire hazard!

#### THE WOODEN SURFACES OF THE SAUNA ROOM BECOME DIRTY OVER TIME.

This process may be accelerated by:

- direct or indirect sunlight
- warmth produced by the heater
- wall protective oil/wax product (protection equipment has poor heat resistance)
- fine particles from the stones.

#### THE HEATER SMELLS.

- See section HEATING THE SAUNA ROOM page 35.
- A hot heater may amplify odours mixed with air, but this, however, is not caused by the sauna nor the heater. Causes include paint, glue, oil, spices, etc.

#### THE SAUNUM AIR PERFECT IS MAKING NOISE.

- There is always a certain noise when the fan is running. If it is not uniform and/or accompanied by a metallic sound, the fan is likely to need maintenance or repair. Check that there are no foreign objects in the fan air vents.
- Try switching the fan to a lower speed.

- Loud sounds are likely to be caused by stones cracking due to heat.
- Thermal expansion of the heater parts may cause noise when the heater warms up.

#### AIR IQ DISPLAYS THERMAL CUTOFF



The sauna room or the heater may be shut down due to critical overheating or due to exposure to low ambient temperatures (approximately 23 °F/-5 °C).

To reset the thermal limiter, either allow the sauna room to cool down or warm up the sauna room and the heater, depending on the cause.

See how to do it on the **page 40**.



## THERMAL CUTOFF

During a sauna session, the sauna room may become too hot and, for safety reasons, the thermal cutoff is activated.

The thermal cutoff may also be activated if the heater has been exposed to low ambient temperatures prior to use.

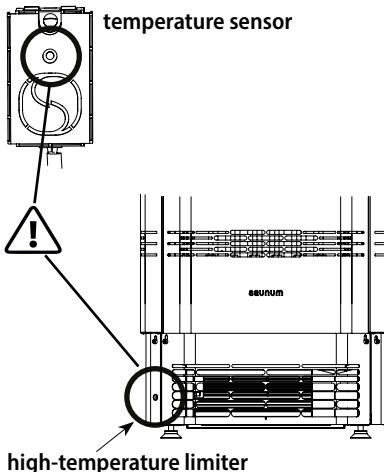
### There may be two possible cut-off reasons:

- The temperature sensor has detected overheating — this occurs when the temperature reaches above 257°F (125°C) (the control panel will display 248°F (120°C) or higher temperature).
- The high-temperature limiter built into the stone basket has been activated. This may occur due to **overheating** or if the heater was previously exposed to **low ambient temperatures** (e.g. during transport, storage, or installation in an unheated sauna).

**The cause of overheating must be resolved before resetting the overheat protector!**

### Actions:

- Let the room cool down for about 10 minutes to approximately 154°F (68°C), OR allow the heater to warm up above freezing (32°F / 0°C) if the thermal cutoff was activated due to low ambient temperature.
- If the control panel shows a temperature above 248°F (120°C), reset the temperature sensor.



- If the control panel shows a temperature below 248°F (120°C), reset the high-temperature limiter (to remove output grille see page 29).

After resetting either, the temperature sensor or the high-temperature limiter, restart the system using one of the following methods:

- Preferred method: Switch off the circuit breaker, wait 10 seconds, and then switch it back on.
- Alternative method: Reboot the system from the Air IQ control panel. Navigate to View 5 in the Air IQ control panel menu (see separate Air IQ control panel user manual), select "Reboot", and confirm by pressing OK



## MAINTENANCE

Due to large temperature fluctuations, stones tend to break down. Stones must be restacked at least once a year and even more frequently when using the sauna often. When restacking the stones, remove stone fragments from the bottom of the heater and replace the broken stones with new ones. By monitoring this, the heating capacity of the heater remains optimal and the risk of overheating is avoided.

If you use Himalayan salt spheres with the sauna climate device, it is recommended to inspect the salt spheres once a year and, if necessary, replace worn and broken salt spheres with new ones. Make sure that there are no foreign objects in the fan air vents of the sauna climate device.

**CAUTION!** Before maintaining and cleaning the sauna climate device, the device power supply must be disconnected from the mains, and the moving parts of the unit must completely stop.

Before servicing and cleaning the sauna climate device, make sure that:

- the sauna climate device is disconnected from the mains (in addition to the device's power switch, also by means of over-current fuses);
- the device fan has stopped completely;
- the prescribed occupational safety and personal protective equipment is used when performing the work;

- the connection cables are undamaged. In the event of damage to the connection cables, have the cables replaced by a qualified electrician in accordance with the applicable standards and requirements before continuing maintenance and cleaning work.

The device housing can be cleaned with a cloth dampened with water. Do not use pressure washers, running water, chemical cleaners, or solvents to clean the housing!

Use a 10% citric acid solution to remove scale and rinse with water.

Excessive dirt can prevent the fan rotor from operating correctly, causing an increase in noise when operating the sauna climate device. Noise may also increase due to damage/bending of the fan blades. Make sure that there are no foreign objects or salt spheres in the working area of the fan rotor.

Generally, the fan does not need to be cleaned more than once a year. **The fan may only be cleaned by a person authorized by Saunum.**

Using compressed air to clean the fan can permanently damage the fan rotor! The fan bearings are maintenance-free and must be replaced if problems occur.

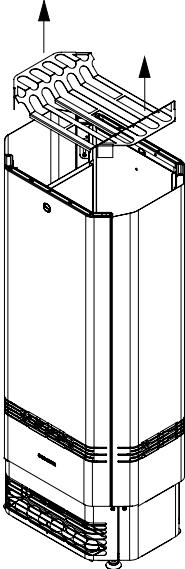
It is recommended to check all electrical connections of the sauna climate device at least once a year. This can be done by a suitably qualified person.



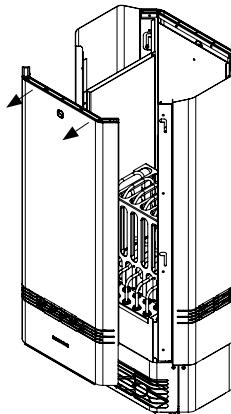
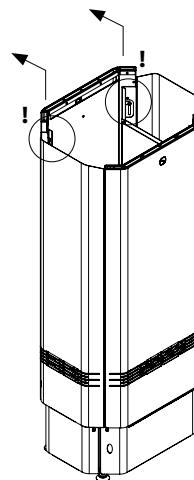
## INSTALLING AND REPLACING THE HEATING ELEMENTS

**Before proceeding to replace the heating elements, make sure that the device is disconnected from the mains!**

1. Remove the stones from the top grille, then remove the grille itself. After that, remove the stones from inside the heater.



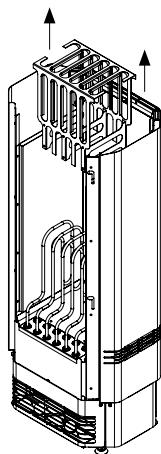
2. Remove the front panel by releasing (**DO NOT REMOVE**) the front panel bolts and pulling the front panel upwards.



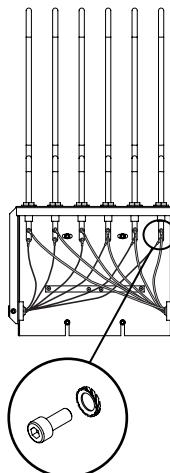
## ELEMENT REPLACEMENT



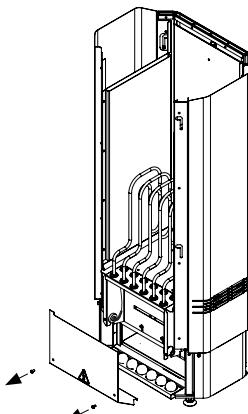
3. Remove the heating element air tunnel by pulling it upwards.



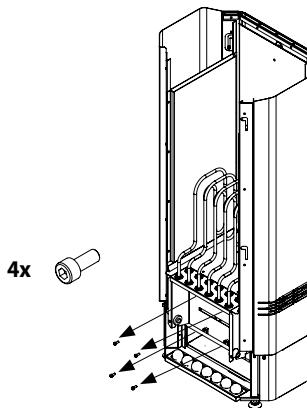
5. Release all the heating element cables (use M4 hexagon key)



4. Undo the two bolts holding the bottom front panel and two bolts holding the panel covering access to the heating elements.



6. Undo the bolts holding the heating element module in place.



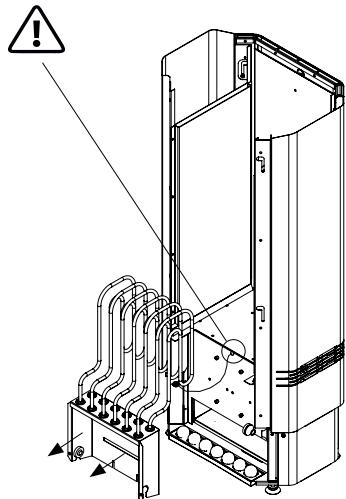
# ELEMENT REPLACEMENT

ENG



## 7. Remove the heating element module.

**Do not pull the temperature limiter rod out unless instructed to do so. If the rod is removed for any reason, it must be placed back in its correct position afterwards.**

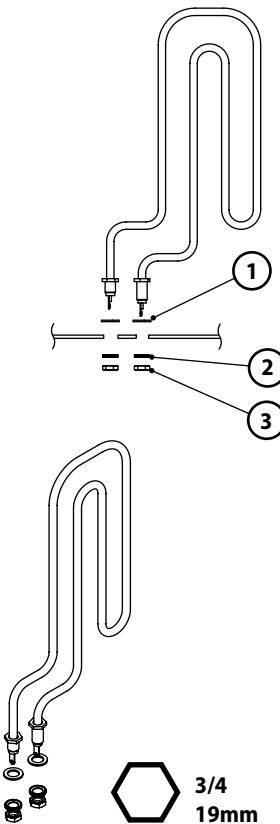


**Each heating element is fixed with special gaskets ①, star-washers ② and nuts ③.**

**Use 3/4 (SAE), 19 (metric) socket wrench to remove the nut.**

## 8. Replace the heating element module and re-position all components in reverse order.

**Use high-temperature grease for nuts and bolts.**





## WARRANTY

With the Saunum device warranty, Saunum guarantees that the product will be free from defects in the materials and the assembly for a specified period after the date of purchase. If, during the warranty period, the device is found to be defective due to the use of substandard materials or the quality of the assembly, Saunum's recommended repair partners will repair or replace the device or its defective part under the conditions set out below. Saunum reserves the right to decide whether to replace the defective product component or to replace the device with a new one. The replaced defective product components remain the property of Saunum.

### Warranty conditions:

1. The warranty is only valid if a completed installation report is submitted with the claim.
2. The device has been connected to the power network by a qualified electrician in accordance with the regulations in force.
3. The warranty period of the sauna climate device when used in a private sauna is two (2) years.

### Not covered by the warranty:

1. Saunum will not cover labor cost.
2. Routine maintenance and cleaning of the device and replacement of the components due to normal wear and tear.
3. Adaptation or modification of the device for any purpose other than that indicated in the instructions for use.
4. Risks arising from transport.
5. Damage resulting from the misuse of the device.
6. Damage resulting from the improper installation of the device;
7. Repairs to the device not carried out by Saunum's recommended repair partner (maintenance partner).
8. Accidents, lightning, water, fire, improper ventilation, or any other factor beyond the control of Saunum.
9. Breakages caused by the use of stones and salt spheres not recommended by Saunum.
10. The heating elements and the salt spheres.

**Read all of the instructions for use carefully and thoroughly before using the device and keep them in a safe and easily accessible place.**

INSTALLATION **REPORT**

Date of purchase: \_\_\_\_\_

Heater type: \_\_\_\_\_

Sticker/serial number: \_\_\_\_\_ Date of installation: \_\_\_\_\_

Place of installation: \_\_\_\_\_

Installed by: \_\_\_\_\_

Checked by: \_\_\_\_\_

Date, signature: \_\_\_\_\_

Description of the work done: \_\_\_\_\_

All the details are available for the installation \_\_\_\_\_

There are no color defects or dents \_\_\_\_\_

Installed on the wall or on the floor according to the instructions \_\_\_\_\_

The electrical connections are made according to the installation instructions \_\_\_\_\_

All the heating elements heat up \_\_\_\_\_

The three fan speeds are working / in the correct order \_\_\_\_\_

Notes: \_\_\_\_\_

Customer's contact (name, email address): \_\_\_\_\_

Received work: \_\_\_\_\_

**Warranty start date:** \_\_\_\_\_

For Saunum Saunas installation and maintenance help contact with your local distributor.

**techsupport@bathingbrands.com phone: +1 (224) 253-5909****Please note!** The sauna may only be connected to the power network by a qualified electrician in accordance with the local NEC.



# INSTRUCTION FOR USE AND INSTALLATION



Sauna Heater  
E525245

Manufacturer: Saunum Saunas North America LTD  
Suur-Paala tn 19,  
11415 Tallinn, Harju maakond, Estonia

declares that the product:

## **Saunum Air Perfect** **TYP60C07, TYP60C10**

complies with the requirements of the following standards:

UL 875, Electric Dry-Bath Heaters, Edition 9, Revision Date 01/04/2021;  
CSA C22.2 No. 164, Electric Sauna Heating Equipment, Edition 2,  
Issue Date 02/2018.

These products do not contain hazardous substances in excess of 0.1% (SVHC) and meet the requirements of the REACH Regulation (1907/2006/EU REACH XVII) and comply with the requirements of the RoHS Directive (2011/65/EU, RoHS2 and 2015/863/EU, RoHS3)